

What we claim is:

1. A liquid crystal display element comprising:

5        a pair of substrates provided opposite to each other having an electrode on at least either of said substrates;

a resin layer formed on at least either of said pair of substrates;

10        alignment films having surface energy of 51 to 60 dyn/cm formed on surfaces of said pair of substrates respectively; and

a liquid crystal composition charged in a gap between said pair of substrates with said alignment films provided opposite to each other.

2. A liquid crystal display element according to claim 1, wherein said resin layer is a color filter layer.

20        3. A liquid crystal display element according to claim 1, further comprising:

a plurality of pixel electrodes; and  
a plurality of driving elements connected to said pixel elements, wherein said pixel electrodes are provided on  
25        said resin layer, said substrate having said resin layer is an array substrate, and said alignment films are formed

**on said plurality of pixel electrodes.**